

**GREEN BAY PACKAGING**

COATED PRODUCTS

## PRODUCT INFORMATION

**080WB0050650SC****Item #: S8053852**

3.2 MIL WHI C2S BOPP UV/506 PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 237 lbs. Standard core size is 3 inches. Total caliper: 6.9 mils +/- 10%

### FACESTOCK

| Test Property               | Units                         | Typical Value | Metric Units     | Metric Value | Test Method |
|-----------------------------|-------------------------------|---------------|------------------|--------------|-------------|
| Basis Weight                | lbs/25X38-500<br>(3300 Sq Ft) | 48.1          | grams/sq meter   | 71.2         | TAPPI T410  |
| Caliper Average (Films)     | mils                          | 3.1           | um (micrometers) | 80           | ASTM D374   |
| Gloss                       | %                             | 14.0          | %                | 14.0         | TAPPI T480  |
| Opacity                     | %                             | 87.0          | %                | 87.0         | TAPPI T425  |
| Smoothness (PPS) Print Side | um                            | 1.5           | um               |              | TAPPI T555  |
| Elongation at Break - MD    | %                             | 116.0         | %                | 116.0        | ASTM D882   |
| Elongation at Break - TD    | %                             | 45.0          | %                | 45.0         | ASTM D882   |
| Brightness                  | %                             | 92.0          | %                | 92.0         | TAPPI T452  |

### ADHESIVE

A general purpose acrylic emulsion adhesive with good UV stability. Non-yellowing, and generally used with film face stocks.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 0.6           | um(micrometer) | 16.4         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | 24            | hours          | 24.0         | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 2.4           | grams/25 mm    | 1071.5       | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 0.80          | grams/25 mm    | 357.2        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.1           | grams/25 mm    | 491.1        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 2.2           | grams/25 mm    | 982.2        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | 1.3           | grams/25 mm    | 580.4        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 41            | kg/645 sq mm   | 1.1          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 22            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 16            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 45            | kg/645 sq mm   | 1.3          | CPD-16      |
| Min. App. Temp.                | F          | 45            | C              | 7            |             |
| Service Temp.                  | F          | -65 TO 200    | C              | -54 TO 93    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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## PRODUCT INFORMATION

### LINER

A white densified kraft sheet 53# (86 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500<br>(3000 Sq Ft) | 53.5          | grams/sq meter  | 87.2         | TAPPI T410  |
| Caliper - Average | mil                           | 3.2           | um (micrometer) | 81.3         | TAPPI T411  |
| Opacity           | %                             | 70.0          | %               | 70.0         | TAPPI T425  |
| Tear-MD           | grams                         | 46.0          | mN              | 451.1        | TAPPI T414  |
| Tear-CD           | grams                         | 55.0          | mN              | 539.4        | TAPPI T414  |
| Tensile-MD        | lb/inch                       | 52.0          | kN/m            | 9.1          | TAPPI T494  |
| Tensile-CD        | lb/inch                       | 24.0          | kN/m            | 4.2          | TAPPI T494  |
| Brightness        | %                             | 78.0          | %               | 78.0         | TAPPI T452  |

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