



**0TRCT0051540SC**

**Item #: S8181160**

42# TRANSLUCENT/515 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 210 lbs. Standard core size is 3 inches. Total caliper: 5.3 mils +/- 10%

**FACESTOCK**

A 42# (63 g/m<sup>2</sup>) ultra-clear translucent paper. It is well-suited for wafer seal mailing tabs. Can be used for tamper-evident seals. Also provides a unique look for primary package decoration.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	42.2	grams/sq meter	62.5	TAPPI T410
Caliper - Average	mil	2.3	um (micrometer)	58.4	TAPPI T411
Opacity	%	22.0	%	22.0	TAPPI T425

**ADHESIVE**

A permanent, non-tackified, acrylic emulsion adhesive that has good water whitening resistance and adheres well to low surface energy plastics. Good combination of quick tack and high shear makes it ideal for mailing tabs.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.8	
Shear (1 x 1/2 x 1 kg)	hours	13.8	hours	13.8	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.6	grams/25 mm	267.9	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.5	grams/25 mm	223.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Loop Tack Stain Steel	oz/sq inch	33	kg/645 sq mm	.9	CPD-16
Loop Tack HDPE	oz/sq inch	18	kg/645 sq mm	.5	CPD-16
Loop Tack LDPE	oz/sq inch	13	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	9	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	-40 TO 250	C	-40 TO 121	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	40.6	grams/sq meter	66.2	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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