



022FW0075112NB

Item #: S8840360

2.2 ML WHITE TC SQZ BOPP/751 PERMANENT ADHESIVE/1.2 MIL PET NO BACK COAT
Approximate weight per MMSI: 164 lbs. Standard core size is 3 inches. Total caliper: 4.1 mils +/- 10%

FACESTOCK

A 2.2 mil top coated white BOPP offering full wall-to-wall squeeze conformability. Glossy look with a superior print receptive top coating for excellent ink adhesion and print quality. FlexiWhite™ is a Trademark of Green Bay Packaging Inc.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------|-------------------|---------------|-------------------|--------------|-------------|
| Caliper - Average | mil | 2.2 | um (micrometer) | 55.9 | TAPPI T411 |
| Gloss | % @ 45 degrees | 45 | % | 45.0 | ASTM D2457 |
| Opacity - Films | % | 80 | % | 80.0 | ASTM D589 |
| Tensile Film - MD | lb/sq inch | 23200 | kg/sq cm | 1631.0 | ASTM D882 |
| Tensile Film - TD | lb/sq inch | 20300 | kg/sq cm | 1427.1 | ASTM D882 |
| Elongation at Break - MD | % | 90 | % | 90.0 | ASTM D882 |
| Elongation at Break - TD | % | 110 | % | 110.0 | ASTM D882 |
| Dim. Stability - MD | % 60 secs @ 212 F | 5.0 | % 60 secs @ 100 C | 5.0 | ASTM D1204 |
| Dim. Stability - TD | % 60 secs @ 212 F | -1.0 | % 60 secs @ 100 C | -1.0 | ASTM D1204 |
| Area Yield | sq in/lb | 12800 | sq m/kg | 18.3 | ASTM E252 |

ADHESIVE

A tackified acrylic with good adhesion to many substrates. Excellent die-cutting and stripping on wide web VIP applications. Good mandrel hold.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 17.3 | |
| Shear (1 x 1/2 x 1 kg) | hours | 18.0 | hours | 18.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .5 | grams/25 mm | 223.2 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 52 | kg/645 sq mm | 1.5 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 41 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 25 | kg/645 sq mm | .7 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 10.7 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 60 | kg/645 sq mm | 1.7 | CPD-16 |
| Min. App. Temp. | F | 45 | C | 7 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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Phone: 001-(920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: 001-(920)-337-1797, 800-705-0111



LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------|------------------|---------------|------------------|--------------|-------------|
| Caliper Average (Films) | mils | 1.2 | um (micrometers) | 30.5 | ASTM D374 |
| Tensile Film - MD | lb/sq inch | 32,000 | kg/sq cm | 2249.6 | ASTM D882 |
| Tensile Film - TD | lb/sq inch | 32,000 | kg/sq cm | 2249.6 | ASTM D882 |
| Elongation at Break - MD | % | 130 | % | 130.0 | ASTM D882 |
| Elongation at Break - TD | % | 100 | % | 100.0 | ASTM D882 |
| Shrinkage-MD | % 30 min @ 302 F | 1.5 | % 30 min @ 150 C | 1.5 | ISO 2469 |
| Shrinkage-TD | % 30 min @ 302 F | .4 | % 30 min @ 150 C | .4 | ISO 2469 |
| Elastic Modulus - MD | lb/sq inch | 550,000 | kg/sq cm | 38665.0 | ASTM D882 |
| Elastic Modulus - TD | lb/sq inch | 550,000 | kg/sq cm | 38665.0 | ASTM D882 |
| Area Yield | sq in/lb | 16,805 | sq m/kg | 24.0 | ASTM E252 |

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