GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

084MB0074740SC Item #: S8864860

84 MICRON SYNTHETIC DT/747 PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 221 lbs. Standard core size is 3 inches. Total caliper: 6.4 mils +/- 10%

FACESTOCK

A 3.3 mil BOPP direct thermal film. Top coated for durability. Medium degree of sensitivity. Use when moisture and environmental resistance are important. Good stiffness for ease of dispensing. Dark image for excellent ability to be read and scanned.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	45.9	grams/sq meter	67.9	TAPPI T410
Caliper - Average	mil	3.3	um (micrometer)	83.8	TAPPI T411
Smoothness (PPS) Print Side	um	1.3	um	1.3	TAPPI T555
Tear-MD	grams	26	mN	255.0	TAPPI T414
Tear-CD	grams	15	mN	147.1	TAPPI T414
Tensile-MD	lb/inch	22.25	kN/m	3.9	TAPPI T494
Tensile-CD	lb/inch	22.25	kN/m	3.9	TAPPI T494
Stiffness-MD	Gurley (mg)	46	mN	.5	TAPPI T543
Stiffness-CD	Gurley (mg)	67	mN	.7	TAPPI T543
Brightness	%	90.0	%	90.0	TAPPI T452
Initial Activation Temp	F	162	C	72	ISO 1924
Effective Activation Temp	F	190	C	88	ISO 1924
Optimum Activation Temp	F	207	C	97	ISO 1924
Area Yield	sq in/lb	10349	sq m/kg	14.8	ASTM E252

Notes
http://gbp.com/coated-direct-thermal-ink-recommendations

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COATED PRODUCTS

PRODUCT INFORMATION

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.9	grams/25 mm	848.3	CPD-52
Peel - 180 D Glass 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Loop Tack LDPE	oz/sq inch	28	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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