GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

D55SG0072040SC Item #: S8142460

FSC DIGITAL SEMI GLOSS/720 ALL TEMP ADHESIVE/40 SC LINER
Approximate weight per MMSI: 239 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

FACESTOCK

55# (81 g/m²) semi-gloss sheet designed for printing on HP Indigo presses. It has been certified by RIT for use on the ws4500 and ws6000 presses. Has a blue-white shade with high brightness and opacity. Exceptionally strong. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	55	grams/sq meter	81.4	TAPPI T410
Caliper - Average	mil	3	um (micrometer)	76.2	TAPPI T411
Moisture	%	4.5	%	4.5	TAPPI T412
Porosity	sec/100 ml	1500	sec/100 ml	1500.0	TAPPI T536
Tear-MD	grams	49	mN	480.5	TAPPI T414
Tear-CD	grams	49	mN	480.5	TAPPI T414
Tensile-MD	lb/inch	25	kN/m	4.4	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	87	%	87.0	TAPPI T452

ADHESIVE

A soft, general purpose, all-temperature acrylic adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	16.3	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS
ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES
3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA
Phone: (920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: (920)-337-1797, 800-705-0111

GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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